

RSI Calf Systems

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Calf Pen Assembly Instructions

1. Remove product from packaging.
2. Set up a rear panel and one of the side panels. Slide the corner pin through all hinges in order to make the panels stand freely.
3. Place the second side panel next to the rear panel opposite the first side panel. Slide the corner pin through all hinges in order to make the two side panels and the rear panel stand freely.
4. Place the front panel with the preassembled gate to the two side panels so the door opens outward toward you. Place a pin in both corners through all hinges.
5. If multiple pens are being assembled, continue this process until the desired layout is complete.

Bucket Holder Assembly

1. Place the bucket holder on the outside of the gate. Line up the two predrilled holes on the gate to the predrilled holes in the bucket holder. Using two bolts, attach the bucket holder to the gate. ((2) 1/4" x 2" bolt, (4) flat washers, (2) nut for each bucket holder.)
2. Repeat step one with the other bucket holder.
3. Attach the Feed divider by lining up the divider with the predrilled holes on the gate. Using two bolts, attach the feed divider to the gate. ((2) 1/4" x 1.5" bolt, (4) flat washers, (2) nuts)



Bottle Holder Assembly

1. Place the bottle holder through the center rectangular hole at the top of the gate. Pushing the bottle holder in until the side stops are flush with the outside of the gate.
2. Drill a 5/16" hole through the bottle holder flange and the gate. Bolt the bottle holder to the gate. (1/4" x 3" bolt, (2) flat washers, nut.)
3. Repeat step 2 on opposite side of bottle holder.